

WLAN/BT board (WL1837 board) assembly procedure

Panasonic Corporation

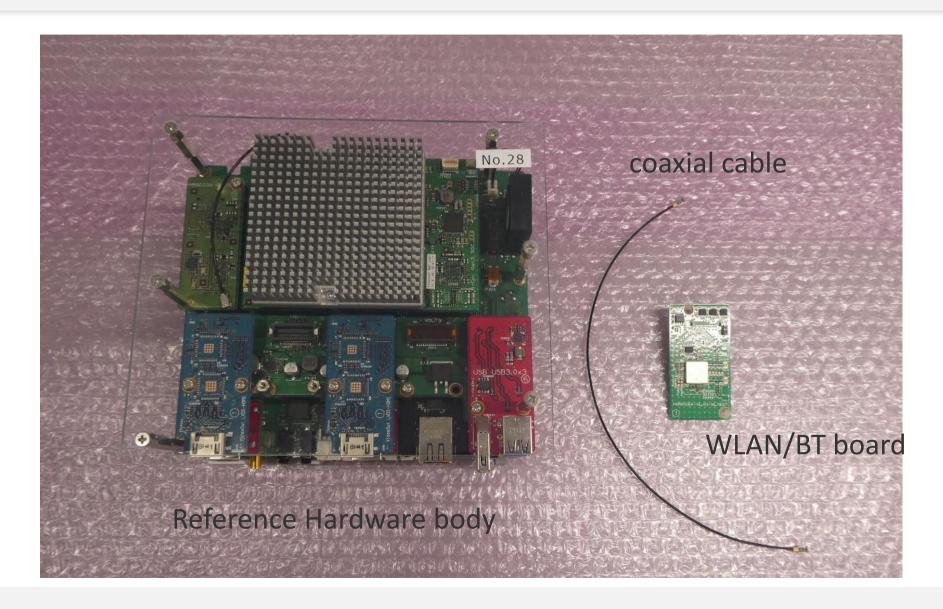


Before installation

- To install this WLAN/BT board, it is necessary to partially disassemble and reassemble the Reference Hardware.
 Before installing, please make sure that the hardware works normally.
- Also, afrer installation, before updating software, please check the hardware works normally again.
 (If it doesn't work, please re-install the WLAN/BT board.)



Installation of WLAN/BT board / Parts list



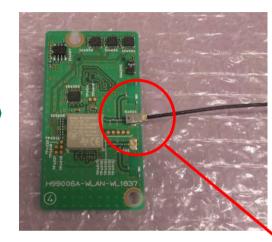


Advance preparation

■ Connect the cable







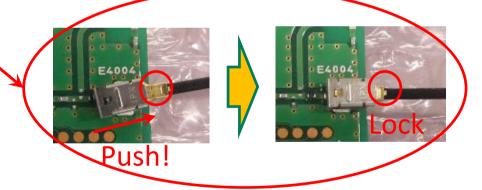
Attach the coaxial cable to the connector "E4004" on the WLAN/BT board. Please note that there are two connectors.

■ Remove the sticker









Lock the connector.

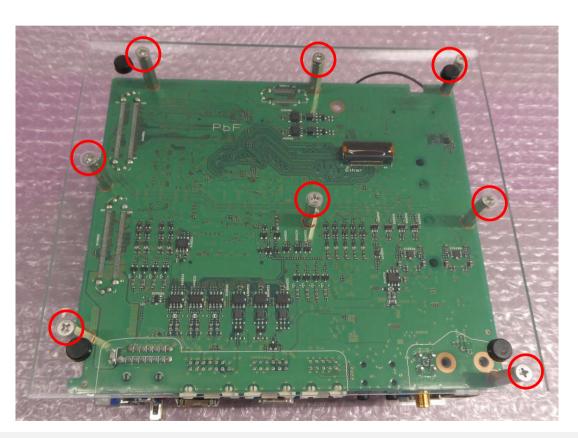
Push the silver part in the direction of the arrow.

The golden part disappears.



Turn over & Remove the bottom plate

- 1) Turn over "Reference Hardware".
- 2) Remove 8 screws and remove the bottom plate.



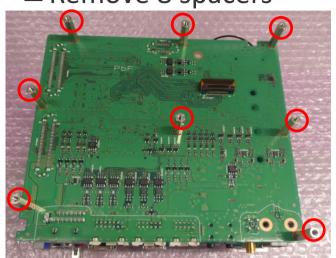






Remove spacers & Remove the Vehicle board

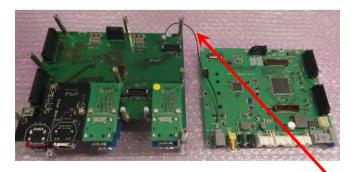
■ Remove 8 spacers











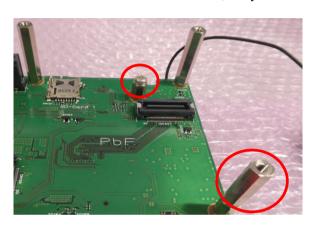
Since it is connected to three board-to-board connectors, please pull it upward.

Be careful with existing a coaxial cable (for GNSS).

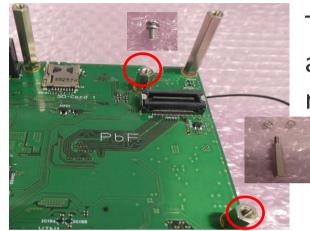


Remove screws, spacers and washers & Connect the coaxial cable to the Vehicle board

■ Remove screws, spacers and washers







There are some washers, all of which need to be removed.

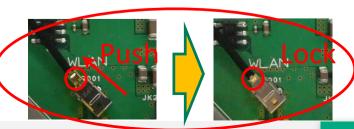
■ Connect the coaxial cable to the Vehicle board







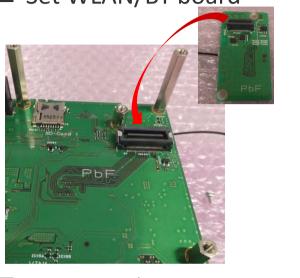
Attach the other side of the coaxial cable connected to the WLAN/BT board to the connector "E2001" on the Vehicle board.

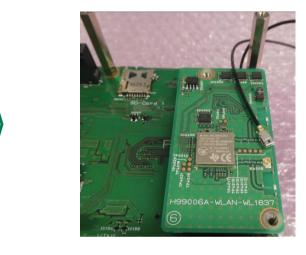




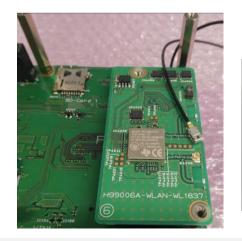
Set & Fix WLAN/BT board

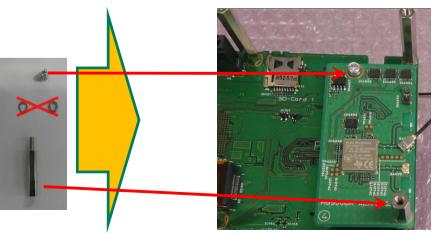
Set WLAN/BT board





■ Fix WLAN/BT board





Secure the WLAN/BT board with screws and spacers.

Washers are not used.

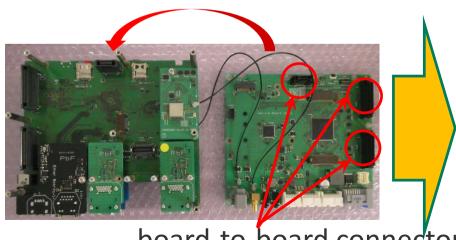


WLAN/BT board installation completion image & Reinstallation the Vehicle board

■ WLAN / BT board installation completion image



Reinstallation the Vehicle board





Reinstall the Vehicle board.

Please note that there are 3 board-to-board connectors.

board-to-board connectors.

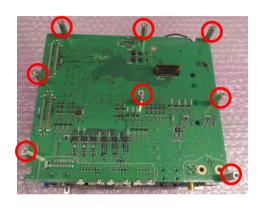


Install spacers (8 places) & the bottom plate

■ Install spacers (8 places)

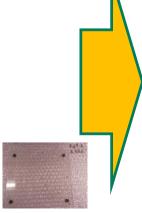






■ Install the bottom plate







Install the bottom plate and screw it in.



Installation of WLAN/BT board / complete !!!

Stick the removed washer on the top plate so as not to lose it.





Note: Please check the hardware works normally, before updating software.



Installation of the antenna / Parts list



WLAN antenna

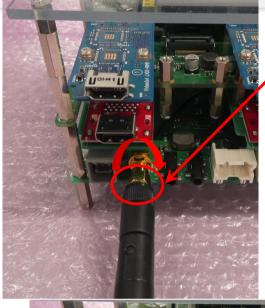
Reference Hardware (w/ WLAN/BT board)



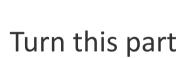
Installation of the antenna / procedure

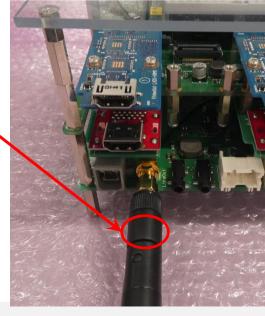




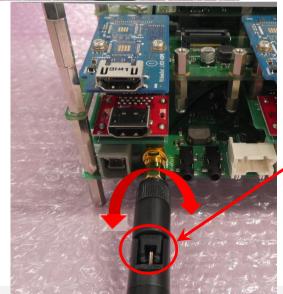


Turn this part to the right.









Adjust so that this part is on top.



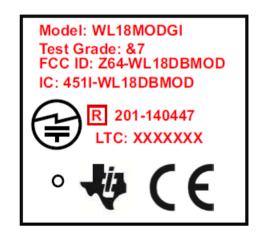
Installation of the antenna / complete !!!





Remark: Certification

 The device is FCC(North America), IC(Canada), ETSI/CE(Europe), and TELEC(Japan) certified.
 When connecting to a real network, please make sure the required certification in that country.



MARKING	DESCRIPTION
WL18 MODGI	Model
&7	Test grade (for more information, see Section 6.6)
Z64-WL18DBMOD	FCC ID: single modular FCC grant ID
451I-WL18DBMOD	IC: single modular IC grant ID
201-140447	R: single modular TELEC grant ID
LTC (lot trace code): XXXXXXX	LTC: Reserved for TI Use
(4)	TELEC compliance mark
CE	CE compliance mark



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